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Emission factors of particulate and gaseous compounds from a large cargo vessel operated under real-world conditions $*$

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ABSTRACT

On-board emissions measurements were performed on a Handysize-class bulk carrier operating under real-world conditions. Emission factors (EFs) were determined for criteria pollutants such as NOx, CO, total hydrocarbons (THC), and PM; PM composition, including organic and elemental carbon (OC and EC), inorganic species, and a variety of organic compounds and VOC species (including alkanes, alkenes, single-ring aromatics, and oxygenated VOCs) were also analyzed. To investigate the impacts of engine type, fuel, and operating conditions on emissions, measurements were conducted on one main and one auxiliary engines using low- and high-sulfur fuels (LSF and HSF) under actual operating conditions, including at-berth, maneuvering, and cruising at different engine loads. OC was the most abundant PM component (contributing 45–65%), followed by sulfate $(2-15%)$ and EC $(1-20%)$. Compounds with 3 or 4 aromatic rings, including phenanthrene, fluoranthene, pyrene, and benzo $[b+k]$ fluoranthene, dominated the particulate polycyclic aromatic hydrocarbons (PAHs) emitted from the ship, accounting for 69-89% of the total PAHs. Single-ring aromatics constituted 50–78% of the emitted VOCs and were dominated by toluene. In this study, switching from HSF (1.12% S) to LSF (0.38% S) reduced emitted PM by 12%, OC by 20%, sulfate by 71%, and particulate PAHs by 94%, but caused an increase in single-ring aromatics. The power-based EFs generally decreased with increasing engine loads. However, decreasing the ship engine load also reduced the vessel speed and, thus, decreased emissions over a given voyage distance. Herein, a Vessel Speed Reduction (VSR) from 11 to 8–9 knots decreased NO_x and PM emissions by approximately 33% and 36%, respectively, and OC, EC, sulfate, and particulate PAHs in PM emissions by 34%, 83%, 29%, and 11%. These data can be used to minimize uncertainty in the emission factors used in ship emissions calculations.

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1. Introduction

Particulate and gaseous emissions from ships have attracted increasing attention for their potential impacts on air quality ([Gaston et al., 2013;](#page-7-0) [Aksoyoglu et al., 2016;](#page-7-0) [Marelle et al., 2016;](#page-7-0) [Becagli et al., 2017](#page-7-0); [Liu et al., 2017](#page-7-0)), climate change ([Olivi](#page-7-0)é [et al.,](#page-7-0)

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[2012;](#page-7-0) [Liu et al., 2016\)](#page-7-0), and human health [\(Brandt et al., 2013;](#page-7-0) [Broome et al., 2016\)](#page-7-0). Particulate matter (PM) emitted from ships consists of a number of components, including carbonaceous substances, inorganic salts (such as sulfate and nitrate salts), organic compounds, and metals, that can greatly impact visibility [\(Seinfeld](#page-7-0) [and Pandis, 2006;](#page-7-0) [Pitchford et al., 2007\)](#page-7-0). PM also participates strongly in climate forcing through both direct and indirect effects ([Lack et al., 2011;](#page-7-0) [Thomson et al., 2018\)](#page-7-0). The organic fraction emitted from ships may contain a number of toxic components, including polycyclic aromatic hydrocarbons (PAHs), which possess mutagenic and carcinogenic properties and pose a significant risk to human health [\(Diesch et al., 2013](#page-7-0); [Czech et al., 2017;](#page-7-0) [Manoli](#page-7-0)

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[et al., 2017](#page-7-0)). Due to increasing emissions of NO_x and volatile organic compounds (VOCs) from ships, ship emissions may explain, at least in part, the high ozone concentrations measured in air masses with marine back-trajectory origins ([Eyring et al., 2010](#page-7-0); [Velchev et al.,](#page-7-0) [2011;](#page-7-0) [Tagaris et al., 2017\)](#page-7-0). However, measurements of VOCs from ships are relatively few, which may hinder VOC ozone formation potential calculations.

Ocean-going cargo vessels, including container ships, cargo carriers, tankers, etc., contribute significantly to global air pollutant emissions from ships, accounting for 84, 88, and 87% of global marine NO_x , SO_x , and $PM_{2.5}$ emissions, respectively ([Johansson](#page-7-0) [et al., 2017\)](#page-7-0). Ocean-going cargo vessels are primarily fueled with heavy fuel oil (HFO). Currently, vessels are required to switch from HFO to distillate fuel (DF) in sulfur emission control areas (SECAs) to satisfy sulfur regulations. However, the SECAs are generally limited to Europe and some parts of North America, and vessels in other areas use predominantly HFO. Global HFO consumption totaled ~195 million tons in 2015, constituting 71% of the total fuel consumption for global shipping, and has been increasing at a rate of 2.1% per year [\(Johansson et al., 2017](#page-7-0)). Previous research has indicated that emissions of unregulated hazardous species with air quality and human health impacts (e.g., sulfate, OC species, PAHs, and transition metals) are significantly higher from HFO than from DF at all engine loads ([Sippula et al., 2014](#page-7-0)).

Measurements of ship EFs for particulate and gaseous components are essential for compiling emission inventories and quantifying the impacts of emissions on air quality, climate change, and human health. In the last decade, numerous measurement campaigns have been conducted to determine EFs for ocean-going vessels. The EFs measured for regulated pollutants such as $SO₂$ and NO_x [\(Agrawal et al., 2008a](#page-7-0), [2008b](#page-7-0); [2010;](#page-7-0) [Khan et al., 2013\)](#page-7-0) are comparable to Lloyds service data [\(ENTEC, 2002\)](#page-7-0) and EF estimates from the [USEPA \(2009\)](#page-7-0) and [CARB \(2008\)](#page-7-0). Recent studies have also focused on emissions of unregulated chemical compounds ([Agrawal et al., 2008a](#page-7-0), [2008b;](#page-7-0) Moldanová et al., 2013); correlations between such compounds and various fuel types [\(Jayaram et al.,](#page-7-0) [2011;](#page-7-0) [Lack et al., 2011;](#page-7-0) [Celo et al., 2015](#page-7-0)), engine loads [\(Agrawal](#page-7-0) [et al., 2010;](#page-7-0) [Sippula et al., 2014](#page-7-0)), and after-treatment technologies ([Lack and Corbett, 2012;](#page-7-0) [Lehtoranta et al., 2015\)](#page-7-0) have been discussed in previous studies. However, in comparison to on-road vehicles, emissions of particulate and gaseous species from HFOfueled vessels remain poorly understood, especially under realworld operating conditions.

In this study, the EFs of particulate and gaseous species were determined for a large, modern bulk carrier via on-board measurements at sea. Measurements were performed during all of the operational modes typically experienced over the course of a voyage, including at-berth, departure, ocean and inland cruising, and arrival. Several different cruise speeds were designated to investigate the impact of cruise speed on the EFs of particulate and gaseous species.

2. Materials and methods

2.1. Emission measurement campaign

The measurements were performed in July 2017 on a large cargo vessel during an actual sea voyage. The ship, a Handysize-class bulk carrier, was built in 2012 and features a deadweight of 45,308 t and gross tonnage of 31,113 t. The ship is equipped with one main engine, four auxiliary engines, and an auxiliary boiler. In this study, emissions were measured from one main engine and one auxiliary engine; the major technical specifications of the main and auxiliary engines are presented in Table 1. The ship used RMG 180 grade HFO for both the main and auxiliary diesel engines. China has executed

Table 1

Major technical specifications of the main and auxiliary diesel engines.

legislation that requires ships to use LSF (<0.5 wt% S) when at berth beginning January 1, 2017. Therefore, the engines burned LSF with 0.38 wt% S when at berth and during departure; HSF with 1.12 wt% S was burned during other operational modes. It should be noted that the fuel sulfur content limit in Chinese SECAs $(<0.5%)$ is quite a bit looser than the limits in North America and Europe (0.1%). Therefore, the LSF used in this study differs from the DF used in emission control areas in North America and Europe; the physicochemical properties (e.g., metal and asphaltene content, viscosity, etc.) of the LSF used herein are not fundamentally superior to those of HFO, as shown in Table S1.

The ship traveled from Huanghua port in Bohai Bay, China through the Bohai Sea, Yellow Sea, and East China Sea to the Yangtze River, eventually arriving at Zhenjiang port (See Fig. S1). Measurements were taken during various operational modes throughout the voyage, including at-berth, departure, cruising, and arrival. At-berth and arrival tests were each performed one time, while departure tests were performed twice, once while departing from Huanghua port and once while departing from an anchorage near the Yangtze Estuary. The ship features five cruising speed gears, namely "Max," "Full," "Half," "Slow," and "Dead Slow." During ocean and inland sailing, the gear was usually set between "Full" and "Max" to enhance economy; thus, most of the samples collected in the ocean and inland seas feature these operational modes. The impact of cruise speed on emissions was investigated by intentionally setting the ship to specific modes, including "Max," "Full," and "Half," during measurement. The operational modes and their corresponding speeds, engine rotation rates, engine loads, and specific fuel oil consumption (SFOC) rates are presented in Table S2.

2.2. Sampling and analysis

A schematic of the sampling apparatus is shown in Fig. 1. The sampling instruments were placed on a deck below the chimneys. Exhaust gas was diverted to the deck through a stainless-steel air duct 108 mm in diameter; to avoid particle precipitation due to thermophoresis, the exterior of the air duct was wrapped in thermal insulation. Two sampling inlets were installed at the end of the air duct approximately 15 m downstream from the chimney. The

Fig. 1. Schematic diagrams of sampling setup.

first sampling inlet was connected to a Horiba OBS 2200 Portable Emission Measurement System (PEMS) for continuous gas monitoring. The PEMS system uses a non-dispersive infrared (NDIR) analyzer to measure CO and $CO₂$, a chemiluminescent detection (CLD) analyzer to measure NO and $NO₂$, and a flame ionization detector (FID) to measure total hydrocarbons (THC). The FID was calibrated using a propane gas standard with a concentration of 2035 ppm. The second sampling inlet was connected to a Dekati FPS 4000 dilution system for PM and VOC analysis. Samples were extracted from the raw exhaust gas using a perforated probe heated to 150 °C. Subsequently, the samples were diluted with HEPAfiltered compressed air in two stages. The primary dilution was performed using a perforated tube heated to 150° C; within the tube, dilution air was introduced through small pores along a transport line in order to minimize losses inside the probe. The second dilution stage was performed with an ejector diluter, which pulled diluted sample flow from the primary dilution. The dilution ratio (DR) for each test is shown in Table S2.

After dilution, PM was sampled using four separate filter trains. Two Teflon filters (47 mm, TE38, Whatman, UK) and two quartz filters (47 mm, QM-A, Whatman, UK) were used during each measurement period; one filter was placed in each of the four channels. The flow rate through each channel was $5 \, \mathrm{L} \, \mathrm{min}^{-1}$. To determine the emitted PM mass, the Teflon filters were analyzed gravimetrically after equilibration at 20 ± 1 °C and 50 ± 5 % relative humidity for 24 h. After gravimetric analysis, one Teflon filter sample was extracted and analyzed for water soluble ions using an ion chromatograph (model 940, Metrohm, Switzerland); Fig. S2 shows balance between anions and cations in all samples. The other Teflon filter was analyzed for elemental content using an energy-dispersive X-ray fluorescence spectrometer (ED-XRF, Epsilon 5, PANalytical, Finland). One quartz filter sample was analyzed for OC and EC using a Desert Research Institute Thermal/ Optical Carbon Analyzer Model 2001 and the IMPROVE-A protocol ([Chow et al., 2007](#page-7-0)). The other quartz filter was analyzed for solventextractable organic compounds (SEOC), including *n*-alkanes, hopanes, PAHs, and n-fatty acids, using a gas chromatograph-mass spectrometer (GC-MS, Agilent, USA); the analytical procedure has been described previously [\(Feng et al., 2007\)](#page-7-0). Briefly, one-fourth of the quartz filter was spiked with a surrogate mixture consisting of tetracosane-d50, anthracene-d10, chrysene-d12, perylene-d12, and heptadecanoic acid-d33, after which the sample was ultrasonically extracted in three 60 mL aliquots of dichloromethane/methanol (2:1, V/V) at room temperature. The combined extract was filtered and then reacted with freshly prepared diazomethane to esterify the free organic acids. The total extract was then subjected to GC-MS analysis (Agilent 5975 MSD interfaced with an Agilent 6890 gas chromatograph). Hexamethyl benzene was added prior to GC-MS analysis as an internal standard for n -alkanols and to verify the recovery of alkanes, PAHs, and fatty acids; alkanes, PAHs, and fatty acids were quantified using deuterated internal standards with chemical characteristics and retention times similar to the target analytes. The MS analysis covered a mass range of m/z 45–550 in electron impact mode at 70 eV. The GC, which features a HP-5MS capillary column (30 m \times 0.25 mm \times 0.25 µm), was operated with helium carrier gas at a flow rate of 1.0 mL min $^{-1}$. Analytes were quantified using linear regressions from five-point calibration curves established between authentic-standard-to-internalstandard concentrations ratios and the corresponding peak area ratios.

VOC species in the diluted exhaust were determined using SUMMA canister samples, which were analyzed offline for individual C2 to C12 hydrocarbons using a gas chromatograph with a mass spectrometer and flame ionization detector (GC-MS/FID). First, VOC samples were transferred into a cryogenic preconcentrator (TH_PKU-300, Tianhong, China) and concentrated at -150 °C by two traps. The concentrated VOCs were desorbed at $100\degree$ C and injected into the gas chromatograph (GC2010, Shimadzu, Japan), in which C2-C5 hydrocarbons were separated on a PLOT capillary column (0.32 mm \times 15 m, Dikma, USA) and quantified by the FID. C5-C10 hydrocarbons and oxygenated VOCs (OVOCs) were separated on a DB-624 column (0.25 mm \times 60 m, Agilent, USA) and quantified using a quadrupole mass spectrometer (GCMS-QP2010E, Shimadzu, Japan); the MS was operated with a source temperature of 200 °C over a mass range of m/z 30–300.

2.3. Calculation of emission factors

Emissions data are reported as power- or distance-based based EFs, which can be calculated from the measured pollutant concentrations using the following equations:

$$
EF_{i, power-based} = \frac{EF_{i, fuel}-based \times fuel \text{ consumption}}{Engine Power}
$$

=
$$
\frac{\Delta m_i \times x_c}{\Delta CO_2 + \Delta CO + \Delta PM_c + \Delta THC}
$$

$$
\times \frac{Fuel \text{ Consumption}}{Engine Power}
$$
 (1)

$$
EF_{i,distance-based} = \frac{EF_{i,file1-based} \times Ful \ Consum_{i} F_{i,distance}}{Distance}
$$

$$
= \frac{\Delta m_i \times x_c}{\Delta CO_2 + \Delta CO + \Delta PM_c + \Delta THC}
$$

$$
\times \frac{Fuel \ Consum_{i} F_{i,dattice}}{Speed \times \Delta t}
$$
(2)

where $EF_{i,power-based}$, $EF_{i,filel-based}$, and $EF_{i,distance-based}$ are the power-(g·kWh⁻¹), fuel- (g·kg⁻¹), and distance-based EFs (g·nautical mile⁻¹, or g·nmi⁻¹), respectively, of species i. Δm_i is the measured mass concentration of species *i* in the exhaust gas (mg·m⁻³), x_c is the mass fraction of carbon (%) in the fuel as determined by fuel analysis (see Table S1), and ΔCO_2 , ΔCO , ΔPM_c , and ΔTHC are the background-corrected carbon concentrations of $CO₂$, CO, carbonaceous PM, and THC (gC \cdot m⁻³). Fuel Consumption (kg \cdot h⁻¹) and Engine Power (kW) data were obtained from the ship instrumentation. Distance was calculated based on the vessel speed (knots) and travel time (Δt). NO_x emissions, which consist of both NO and NO₂, were dominated by NO, so the molecular weight of NO was used in the NO_x EF calculations.

3. Results and discussion

3.1. Gaseous and particle emissions

The EFs found herein for NO_x , CO, THC, PM, and $CO₂$ are summarized in [Table 2](#page-3-0), together with data from the literature. The EFs measured in this study were generally similar to the literature values; the variations in the EFs can be attributed largely to differences in engine type, operating conditions, and fuel characteristics. Ship NO_x , CO, THC, and PM emissions were related primarily to engine power; NO_x and PM emissions increased linearly with increasing engine power, while CO and THC emissions decreased (Fig. S3). The auxiliary engine possessed the lowest NO_x EF. When the engine power was <10,000 kW at 50% load, the NO_x emission levels were 33% lower than estimates (18 g \cdot kWh⁻¹) from the [U.S.](#page-7-0) [EPA \(2009\)](#page-7-0) and California Air Resources Board [\(CARB, 2008\)](#page-7-0), which could lead to overestimation of NO_x emissions from ships in existing emission inventories.

Gaseous and particulate emission factors from this and previous studies.

The operational mode also influenced gaseous and particulate emissions from ships. The NO_x , CO, THC, PM, and CO₂ EFs measured herein during maneuvering (including departure and arrival) were 13%, 63%, 79%, 13%, and 8% higher, respectively, than those measured during cruising. During cruising, all of the gaseous and particulate EFs increased with decreasing engine load. Switching from HSF (1.12% S) to LSF (0.38% S) resulted in 17% and 12% reductions in NO_x and PM emissions under departure conditions. However, the emissions reductions due to fuel switching noted in this study were generally lower than those reported in previous studies [\(Lack et al., 2011](#page-7-0); [Jayaram et al., 2011;](#page-7-0) [Sippula et al., 2014](#page-7-0); [Celo et al., 2015;](#page-7-0) [Zetterdahl et al., 2016;](#page-7-0) [Ntziachristos et al., 2016\)](#page-7-0), likely because the LSF used in this study was essentially HFO, which does not meet the marine distillate oil requirements in North American and European emission control areas.

3.2. Speciated PM emissions

The fractional mass contributions of various PM chemical components and the EFs of the major PM species are shown in [Fig. 2](#page-4-0)(a) and (b), respectively; the speciated PM EFs are summarized in Table S4. The PM emitted from the test ship featured large amounts of OC, with OC/PM mass fractions between 45% and 65%. The OC content was dominated by the highly volatile OC1 and OC2 fractions, while the OC emission levels were influenced by the fuel type and engine mode. The OC EFs at-berth and during maneuvering were 31% higher than those measured during cruising. It should be noted that the dilution ratios at-berth and during departure $(-64-1)$ were much higher than those under other operating conditions $(-8-1)$, which may have shifted the OC gasparticle equilibrium toward the gas phase. Thus, the OC emissions at-berth and during departure should be higher than those during other operational modes if measured at the same dilution ratio. During cruising, the OC EF increased with decreasing engine load. During maneuvering, the OC EF for the main engine was 33% higher when fueled by HSF than when fueled by LSF.

EC emissions depended primarily on the engine type. The EC/PM mass fraction from the auxiliary engine was 20%, while that from the main engine ranged from only $1\%-6\%$. The EC EF for the auxiliary engine was 6.7 times the average EF for the main engine. This variation in the main engine EC EF, which was caused by changes in the fuel and operational mode, differs from that observed for OC. The EC EF tended to decrease with decreasing engine load and then significantly increase at 15% engine load. As in previous studies, switching from HSF to LSF did not reduce EC emissions ([Sippula et al., 2014](#page-7-0); [Celo et al., 2015](#page-7-0)).

Ionic components accounted for 8%-27% of the PM emissions, and sulfate was the most abundant component. The sulfate fraction increased from 2.7% to 12.2% when switching from LSF to HSF. As shown in [Fig. 2\(](#page-4-0)b), the sulfate EF of the ship during maneuvering was 3.4 times higher using HSF than using LSF. During cruising, the sulfate EF from the main engine first decreased, then increased with increasing engine load. Beyond sulfate, the ionic content consisted largely of Ca^{2+} , NH₄, NO₂, NO₃, and PO₄²-, which accounted for 3.1%, 2.2%, 1.3%, 1.3%, and 0.9% of mass, respectively.

The elemental composition of the PM also depended strongly on fuel type. V and Ni dominated emissions from HSF but were found in much lower concentrations in LSF emissions, which consisted primarily of Si, Fe, Sn, Ba, Al, and Zn. During maneuvering, switching from HSF to LSF reduced the EFs of V and Ni by 85% and

Fig. 2. (a) PM mass fractions contributed by various species and (b) EFs of speciated PM components under different operational modes. Maneuvering (LSF) indicates a departure operation using low-sulfur fuel. Maneuvering (HSF) includes departure and arrival operations using high-sulfur fuel. Cruising includes four different engine loads during sailing in the ocean and inland. OC1-OC4 denote organic carbon fractions, and Py C is the pyrolytic carbon fraction revealed by the IMPROVE-A protocol used in the thermal-optical carbon analysis. Other ions include speciated ionic components excluding sulfate, while Other elements include elements with the exception of V and Ni.

80%, respectively. The trends in V and Ni emissions with increasing engine load were similar to those noted for sulfate: first decreasing, then increasing. The use of HSF and LSF produced V:Ni ratios of 0.80 ± 0.16 and 0.49 ± 0.03 , respectively, which are slightly lower than those measured by [Celo et al. \(2015\)](#page-7-0). However, these V:Ni ratios are not consistent with the commercial shipping emission V:Ni tracer recommended by [Viana et al. \(2009\)](#page-7-0). The HSF and LSF V:EC ratios were 0.53 ± 0.36 and 0.033 ± 0.020 , respectively; the HSF ratio is consistent with the recommended tracer [\(Viana et al.,](#page-7-0) [2009\)](#page-7-0), while the LSF ratio is much lower. Generally, the ship emission tracers recommended by [Viana et al. \(2009\)](#page-7-0) are inconsistent with those found herein, especially for ships fueled with LSF.

3.3. Particulate organic matter

The fractional contributions of various particulate organic matter (POM) species to total organics are shown in Fig. 3(a). Altogether, 21 n-alkanes, 10 hopanes, 21 particulate PAHs, and 27 nfatty acids were quantified in the PM samples (see Table S5 for the EFs); these species contributed approximately $2-7%$ of the total organic mass on the filter. Fuel type heavily impacts the POM composition. When using LSF instead of HSF, the ship emitted much lower proportions of n-alkanes, hopanes, and PAHs, but higher amounts of *n*-fatty acids. The *n*-alkanes emitted from LSF consisted primarily of C18-C23 compounds, while HSF emitted a broader distribution of alkanes and more high-carbon components (such as C27-C36), as shown in Fig. $54(a)$. Hopanes can be used as organic tracers for oil combustion processes. The hopane fractions were consistent between the two fuels; the most abundant hopanes were $17a(H)21\beta(H)$ -hopane (C30H) and $17a(H)21\beta(H)$ -30-Norhopane (C29H) (see Fig. S4(b)).

The particulate PAH EFs were classified by the number of benzene rings in the given PAH, as shown in Fig. $3(b)$. Fueling the main engine with LSF (as opposed to HSF) during maneuvering decreased particulate PAH emissions by 94%; these decreases were most evident in PAHs with 3 and 4 rings, including fluoranthene, acephenanthrene, pyrene, benzo[ghi]fluoranthene, cyclopenta[cd] pyrene, chrysene, and benzo $[b+k]$ fluoranthene. The operational mode of the ship also influenced particulate PAH emissions. The average EF measured during maneuvering was 3.6 times the average EF measured during cruising, and the cruising EFs generally increased with decreasing engine loads. Compounds with 3 and 4 aromatic rings accounted for 33-58% and 29-54%, respectively, of the particulate PAHs emitted by the various fuels and operational

Fig. 3. (a) Fractional contributions of particulate organic matter species to total organic mass and (b) EFs of particulate PAHs from various operational modes. The PAHs are classified according to the number of benzene rings.

modes and included phenanthrene, fluoranthene, pyrene, and $benzo[b+k]$ fluoranthene. The mass fractions of 5- and 6-ringed compounds, such as benzo[ghi]perylene, dibenz[ah]anthracene, and coronene, were higher in the LSF samples than in the HSF samples, as shown in Fig. $S4(c)$.

The average n-fatty acid EF from LSF was 6.7 times that from HSF. However, the fractional contributions of various compounds to total n-fatty acid mass were quite similar between the two fuels (see Fig. $S4(d)$). Palmitic acid (C16:0) and octadecanoic acid (C18) were the most abundant compounds, contributing 57% and 22% of the total n-fatty acid mass, respectively.

3.4. VOC species emissions

Twenty-eight alkanes, 19 alkenes, acetylene, 16 single-ring aromatics, and 23 oxygenated VOCs (OVOCs) were quantified in the VOC samples (see Table S6 for the EFs). The VOC species mass fractions are shown in Fig. 4(a). The VOCs emitted from the different engines, fuel types, and operational modes were relatively similar. Single-ring aromatics dominated the VOCs in the ship exhaust tested herein, accounting for 50-74% in various samples. Alkanes, alkenes, and OVOCs contributed $7-22\%$, $4-7\%$, and $10-24\%$, respectively, of the VOC mass. The EFs of speciated singlering aromatics are shown for various operational modes in Fig. 4(b). Fuel type had the most prominent influence on emissions of singlering aromatics. The average EF for the main engine during maneuvering was 4.8 times higher with LSF than with HSF; this difference is consistent with the THC emissions (see [Table 1\)](#page-1-0) and likely arose from the fact that the engine is optimized for HFO operation, which may cause lower LSF combustion efficiency. Furthermore, sulfur in the fuel may have acted as a radical scavenger during combustion, reducing the formation of volatile aromatics via hydrogen-abstraction-carbon-addition (HACA) [\(Streibel](#page-7-0) [et al., 2015\)](#page-7-0).

Toluene was the most abundant of the single-ring aromatics. The LSF and HSF toluene EFs were 42.7 ± 21.2 mg \cdot kWh $^{-1}$ and 4.5 ± 7.2 mg \cdot kWh $^{-1}$ on average, accounting for 10.5 \pm 1.3% and 1.6 ± 2.6 % of the THC emissions. These values are similar to the toluene EFs $(13.3 \pm 2.2 \,\text{mg} \cdot \text{kWh}^{-1})$ measured by [Radischat et al.](#page-7-0) [\(2015\)](#page-7-0), whose study also indicated that switching from HFO to DF at low engine load increased toluene emissions. The results herein indicate considerable amounts of single-ring aromatics in the ship exhaust, which may contribute to the formation of ground-level ozone, especially in coastal areas.

3.5. EFs under different operating conditions

During cruising at sea, air pollutant emissions from ships are controlled primarily by the vessel speed and corresponding engine load. [Fig. 5](#page-6-0) presents relationships between the power-based and distance-based EFs of gaseous and particulate species measured herein under various engine loads and vessel speeds. With the exception of PM, EC, and sulfate, the power-based EFs of the gaseous and particulate species tended to decrease with increasing engine loads. PM, EC, and sulfate emissions were minimized at 30-40% engine loads and increased under low- and high-load conditions. Vessel speed increased with increasing engine load, as one might imagine. The vessel traveled at speeds of 5.4, 8.6, 9.2, and 11.3 knots under engine loads of 15%, 36%, 51%, and 74%, respectively. The distance-based EFs of the gaseous and particulate components decreased with decreasing vessel speed. A Vessel Speed Reduction (VSR) from 11 to 8–9 knots reduced NO_x and PM emissions by approximately 33% and 36%, respectively, while OC, EC, sulfate, and particulate PAH emissions in PM decreased by 34%, 83%, 29%, and 11%. Benzene, toluene, ethylbenzene, and xylene (BTEX) emissions did not change significantly with vessel speed. These results indicate that VSR can effectively decrease emissions of major particulate and gaseous pollutants from ships, which is consistent with previous studies [\(Lack et al., 2011;](#page-7-0) [Khan et al.,](#page-7-0) [2012](#page-7-0)).

4. Conclusions

This study presents detailed measurements of particulate and gaseous chemical emissions from the main and auxiliary engines of a Handysize-class bulk carrier operating under real-world conditions, including at-berth, maneuvering, and cruising. The EFs of PM components, VOC species, and criteria pollutants (including NO_x , CO, THC, and PM) were determined while the ship was burning LSF and HSF under different operating conditions. OC was the most abundant particle component, contributing 45–65% of the total PM mass, followed by sulfate and EC, which accounted for $2-15%$ and 1-20%, respectively. POM species, including *n*-alkanes, hopanes, particulate PAHs, and n-fatty acids, contributed approximately $2-7%$ of the total organic mass on the filter. Compounds with 3 or 4 aromatic rings, including phenanthrene, fluoranthene, pyrene, and $benzo[b+k]$ fluoranthene, dominated the emitted particulate PAH species, accounting for 69%–89% of the total particulate PAHs. Single-ring aromatics were the most abundant VOC components,

Fig. 4. (a) Fractional contributions of speciated VOCs to total VOC mass and (b) EFs of speciated aromatics from various operational modes.

Fig. 5. EFs of gaseous and particulate pollutants from the main engine during cruising under different engine loads (blue) and vessel speeds (red). EFs are shown for (a) NO_x, (b) CO, (c) THC, (d) PM, (e) OC, (f) EC, (g) sulfate, (h) particle-bound PAHs, and (i) BTEX. BTEX encompasses the major single-ring aromatics, including benzene, toluene, ethylbenzene, m/pxylene, and o-xylene. (For interpretation of the references to colour in this figure legend, the reader is referred to the Web version of this article.)

accounting for 50-74% of mass in various samples, and toluene was the dominant VOC species.

Fuel quality greatly affected PM emissions and composition. Switching from HSF (1.12% S) to LSF (0.38% S) reduced the emitted PM by ~12%, OC by 20%, sulfate by 71%, and particulate PAHs by 94%; however, VOC emissions were higher when the ship was fueled with LSF than when the ship was fueled with HSF. Moreover, fuel switching had no effect on EC emissions. The operational mode also influenced ship emissions. EFs for both particulate and gaseous compounds were higher during maneuvering than during cruising. During cruising, the majority of the power-based EFs decreased with increasing engine loads. The EFs of select pollutants, such as PM, EC, and sulfate, were minimized at engine loads of $30-40\%$. The results also indicate that VSR can decrease particulate and gaseous emissions. A VSR from the regular cruise speed of the ship (11 knots at 50% engine load) to 8–9 knots reduced NO_x and PM emissions by approximately 33% and 36%, respectively, and OC, EC, sulfate, and particulate PAHs emissions in PM by 34%, 83%, 29%, and 11%. This study aimed to quantify and chemically characterize emissions from ocean-going ships under real-world operating conditions in order to enhance the relevant databases and improve the accuracy of ship emission inventories. However, additional measurements are needed to minimize the uncertainties remaining in ship emissions estimations due to a lack of emission data.

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Appendix A. Supplementary data

Supplementary data related to this article can be found at

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